


NOT TO SCALE			
Original		Sample drawing only	
DESCRIPTION			
SERVCO MANUFACTURING 			
1 Litre Juice		MATERIAL: H.D.P.E.	
38mm / 400 Neck Ratchet		WEIGHT: 47 ± 2 gr	
"T"	1.464 ± .012	"E"	1.370 ± .012
"H"	.403 ± .015	"S"	.046 ± .015
"I"			
Mould Type		Extrusion blow	
O F Capacity:			
Min. Wall Thickness		DRAWN Pb 03/09	
Dimension in inches			
Drawing #:		1SJC-01	